



List 4581

EXOCARB® WXS-RB-TPB, Tapered, Rib Processing



SPEED FEED
1484

CARBIDE

WXS

4 FLUTE

25°



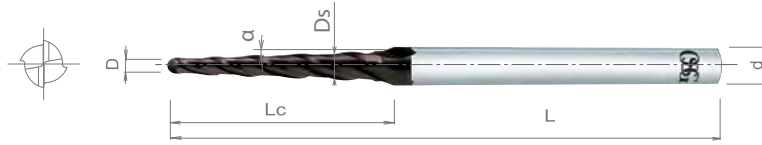
SHANK
h6

LONG

EXTRA LONG

PACKED
1 PIECE

Cut Incline Angle Tolerance
+/- 0°5'



| EDP Number | | Diameter | | Length of Cut | | Taper Diameter | | Overall Length | | Shank Diameter | | Cut Incline Angle | |
|------------|---|----------|---------|---------------|--------|----------------|-----------|----------------|--|----------------|--|-------------------|--|
| | | D (mm) | Ds (mm) | Lc (mm) | L (mm) | d (mm) | alpha (°) | | | | | | |
| 45810026 | ● | 1.00 | 1.13 | 8.00 | 45.00 | 4.00 | 0.50 | | | | | | |
| 45810035 | ● | 1.00 | 1.39 | 8.00 | 45.00 | 4.00 | 1.50 | | | | | | |
| 45810040 | ● | 1.00 | 1.80 | 12.00 | 45.00 | 4.00 | 2.00 | | | | | | |
| 45810072 | ● | 1.50 | 1.82 | 10.00 | 45.00 | 4.00 | 1.00 | | | | | | |
| 45810073 | ● | 1.50 | 1.90 | 12.00 | 45.00 | 4.00 | 1.00 | | | | | | |
| 45810078 | ● | 1.50 | 2.09 | 12.00 | 45.00 | 4.00 | 1.50 | | | | | | |
| 45810083 | ● | 1.50 | 2.29 | 12.00 | 45.00 | 4.00 | 2.00 | | | | | | |
| 45810156 | ● | 2.00 | 2.63 | 10.00 | 45.00 | 4.00 | 2.00 | | | | | | |
| 45810152 | ● | 2.00 | 2.58 | 12.00 | 45.00 | 4.00 | 1.50 | | | | | | |
| 45810144 | ● | 2.00 | 2.50 | 20.00 | 55.00 | 4.00 | 0.75 | | | | | | |
| 45810154 | ● | 2.00 | 3.00 | 20.00 | 55.00 | 4.00 | 1.50 | | | | | | |
| 45810140 | ● | 2.00 | 2.42 | 25.00 | 55.00 | 4.00 | 0.50 | | | | | | |
| 45810145 | ● | 2.00 | 2.63 | 25.00 | 55.00 | 4.00 | 0.75 | | | | | | |
| 45810150 | ● | 2.00 | 2.84 | 25.00 | 55.00 | 4.00 | 1.00 | | | | | | |
| 45810178 | ● | 2.50 | 3.27 | 16.00 | 50.00 | 4.00 | 1.50 | | | | | | |
| 45810175 | ● | 2.50 | 3.33 | 25.00 | 55.00 | 4.00 | 1.00 | | | | | | |
| 45810180 | ● | 2.50 | 3.74 | 25.00 | 55.00 | 4.00 | 1.50 | | | | | | |

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

INDEX

| P | | | | | M | | | K | N | | S | | H | | | | |
|--------------|--------|------|-------------|-----------|-----------------|------|--------------|-----------|-------------|---------|---------|----------------|----------------|-----------|-----------|-----------|-----------|
| Steel | | | | | Stainless Steel | | | Cast Iron | Non-Ferrous | | HRSA | | Hardened Steel | | | | |
| Carbon Steel | | | Alloy Steel | Die Steel | Aluminum | | Nickel Alloy | | Titanium | | | | | | | | |
| Low | Medium | High | | | 6061 | 7075 | | | | Casting | Inconel | 6Al4V (30 HRC) | ~35 HRC | 35-45 HRC | 45-50 HRC | 50-70 HRC | |
| 1010 | 1035 | 1045 | 1065 | 4140 | 4340 | 300 | 400 | 17-4 PH | 6061 | 7075 | Casting | Inconel | 6Al4V (30 HRC) | ~35 HRC | 35-45 HRC | 45-50 HRC | 50-70 HRC |
| ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ |

○ Good ○ Best

